

# Mizutani Shuzo Co., Ltd.

## 水谷酒造株式会社

Hello!!

We are grad to meet you:)



**Masao Mizutani**  
(Director & Chief Sake Brewer)

**Miwa Goto**  
(Disciple of Sake Brewer)

Address 12, Kyutayama, Takaba-cho, Aisai, Aichi,  
Japan 496-8016

TEL +81-567-37-2280

E-mail [contact@mizutanishuzou.jp](mailto:contact@mizutanishuzou.jp)

Number of employees 2

Here is our brewery!



# Mizutani Shuzo Co., Ltd.

## 水谷酒造株式会社

### About us

Our company was founded at the end of the Edo period (1603-1867) and has a history of over 200 years.



The oldest brewery was built in the Edo period (1603-1868) and is still in use while being repaired. Although there are not many machines, we carefully attend to every detail of sake brewing, which can only be done by hand.



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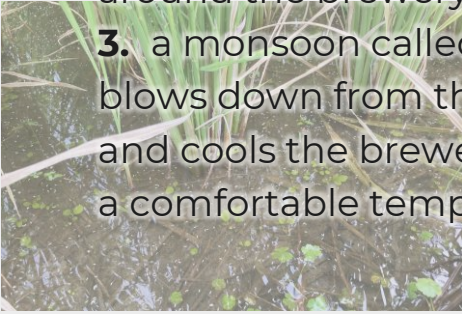
## 水谷酒造株式会社

About the land and climate  
where we are located

It has good conditions for sake brewing.

For example...

1. Rich subsoil water from clear rivers in Aichi
2. High-quality rice **grown by ourselves** around the brewery
3. a monsoon called "**Ibuki Oroshi**" that blows down from the mountains in winter and cools the brewery to a comfortable temperature for brewing.



Mt. Ibuki

Mt. Ibuki & big river "Kiso River"

Ibuki Oroshi  
(monsoon)

Our brewery

Aichi Prefecture

# Mizutani Shuzo Co., Ltd.

## 水谷酒造株式会社

Origin of our brand



The brand "Senpyo" was founded in the late Edo period (1603-1868).

Its name derives from the fact that the horse mark of Toyotomi Hideyoshi※ was a Sennari Hyotan (a cluster of gourds).

※The hero of the region who unified Japan during the Warring States period.



↑Hyotan (gourds)



**We are doing our best to brew sake that will be a part of your life and relax your mind.**

**We really hope you enjoy our sake.**